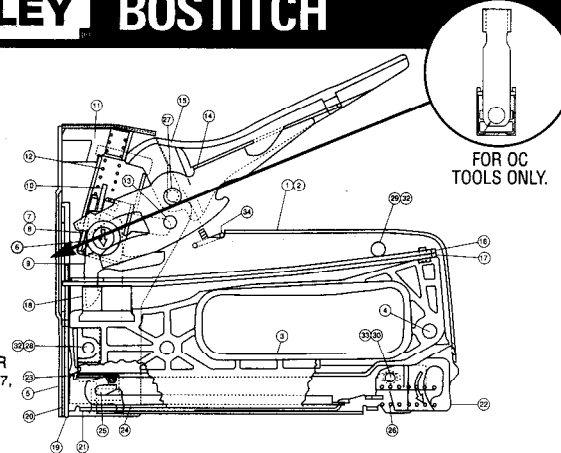


# STANLEY BOSTITCH

## MOD. PC3000-OC2, PC4000ML, PC4000-OC1 & PC4000-OC2 PROFESSIONAL TACKERS

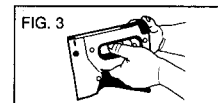
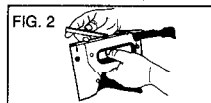
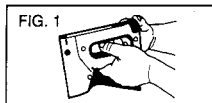
**CAUTION:** Read instructions carefully before operating Tacker, and save them for future reference.

\* THE ABOVE TOOLS ARE NON-SERVICEABLE FOR U.S. RESIDENTS ONLY, EXCEPT PART NO. 103007, 103885 & 103886



\* = NON-SERVICEABLE FRAME ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.	ITEM	PART NO.	DESCRIPTION	QTY.
1	107261	LEFT FRAME*	1	20	103706	CHANNEL, STCR, O.C., PC3000-OC2, PC4000-OC1 & PC4000-OC2	1
2	107262	RIGHT FRAME*	1	21	101286	CORE PC4000ML	1
3	105408	GUIDE BODY*	1	21	103955	ASSY., CORE, O.C. 2619	1
4	101313	RIVET*	2	21	103954	ASSY., CORE, O.C. 5019	1
5	106054	NOSE PC4000ML	1	22	101331	CORE LATCH	1
5	106055	NOSE, O.C., POWERCROWN, PC3000-OC2, PC4000-OC1 & PC4000-OC2	1	23	104947	PUSHER	1
6	105826	LIFT BEARING	1	24	B626007	PUSHER SPRING	1
7	105827	LEFT SLIDE	1	25	101288	SPRING ROLL	1
8	105828	RIGHT SLIDE	1	26	101335	CORE SPRING	1
9	107175	LIFT PAWL	2	27	101336	HANDLE PIVOT	1
10	103411	SPRING SEAT	1	28	101337	NOSE PIN	1
11	101320	HANDLE BUMPER	1	29	102390	SPRING PIN	1
12	101321	RETURN SPRING	2	30	101339	CORE LATCH PIN	1
13	101322	PAWL PIN	2	31		NONE	
14	101323	OPERATING LEVER	1	32	85018	E-RING	2
15	101324	HANDLE	1	33	101342	E-RING	1
16	104450	TOP SPRING	1	34	101279	HANDLE LOCK	1
17	104451	BOTTOM SPRING	1	35		NONE	
18	101327	SPRING BUMPER	1	36	104132	NOSE LABEL, PC3000-OC2	1
19	101284	DRIVER PC4000ML & OC's	1	36	104188	NOSE LABEL, PC4000ML	1
19	101305	DRIVER PC3000-OC2	1	36	104133	NOSE LABEL, PC4000-OC1	1
20	101285	CHANNEL	1	36	104134	NOSE LABEL, PC4000-OC2	1
				37	103887	ASSY. PLATE, 2619, OC2	1
				37	103885	ASSY., PLATE, 5019, OC1	1
				37	103886	ASSY., PLATE, 5019, OC2	1



**LOADING:** 1) Hold Tacker upside down as shown in Fig. 1 and release loading latch. Pull slide open. 2) Place stick of staples in bottom channel as shown in Fig. 2 so legs arc pointing up. 3) Push slide closed as shown in Fig. 3, making sure that latch engages.

STAPLES REQUIRED:	STCR2619	1/4" 6mm	3/8" 10mm	1/2" 12mm
				✓

STAPLES REQUIRED:	STCR5019	1/4" 6mm	3/8" 10mm	1/2" 12mm	9/16" 14mm
		✓	✓	✓	✓
		✓	✓		
				✓	✓

**WARNING:** KEEP FINGERS CLEAR OF STAPLE DISCHARGE AREA WHEN OPERATING OR CLEARING A JAM. NEVER POINT DISCHARGE AREA TOWARD FACE.

**TO CLEAR A JAM:** Release loading latch and pull slide open. Clear jam. Do not pry with screwdriver or similar tool.

- DISASSEMBLY:**
1. Remove nose pin & E-ring. Slide nose out of engagement with handle pivot. Remove nose, channel, and driver. Pull out handle assembly.
  2. Remove handle pivot & pawl pin. Separate handle from operating lever.
  3. Remove left and right slides, spring seat, return springs and assembly of lift pawls with drive bearing. (Remove from hole in side of frames.)
  4. Hold up tip of top and bottom springs so spring bumper can be pushed out.
  5. Remove spring pin & E-ring, and slide out top and bottom springs.
  6. Remove core latch pin & E-ring and remove core latch and core spring.
  7. Slide core assembly out front, and remove pusher, pusher spring and spring roll.
  8. Remove handle lock & handle bumper from non-serviceable frame assembly.

- ASSEMBLY:** Assembly is the reverse of disassembly, but the following information will be helpful:
1. Be sure the **LONGEST** (Bottom) power spring is on the "bottom"
  2. Side of lift bearing with "arrow" must be on left side, and aligned between arrows on left slide, in order to assemble handle assembly.
  3. Put spring seat across top of lift pawls after slides are in place, and then assemble return springs by first inserting them into handle bumper.